



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4034-041
Job Sheet 175448



Part No:- D4034-041

Job Qty: 6 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/14/18	0.00	0.00	Start Up Large Fab-6		SDG 2018-04-10
100	Large Fab	6 pcs		4/16/18	0.00	6.90	Large Fab 1		SDG 2018-04-11
110	QC	6 pcs		4/16/18	0.00	0.00	QC9		SDG 2018-04-13
120	QC	6 pcs		4/16/18	0.00	0.00	QC5		SDG 2018-04-13
130	Packaging	6 pcs		4/16/18	0.00	0.00	Packaging3 Large Fab		SDG 2018-04-13
140	QC21-SA	6 Ea		4/16/18	0.00	0.00	QC21		SDG 2018-04-13

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	6 Ea (1 ea)	90-Start up Operation	SD49862
D4021-9	Bushing	24 Ea (4 ea)	90-Start up Operation	SD53420
D4034-1	Rib	6 Ea (1 ea)	90-Start up Operation	SD47853
D4034-3	Rib	6 Ea (1 ea)	90-Start up Operation	SD46557

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	6	12	0
	D4021-9	24	50	0
	D4034-1	6	15	0
	D4034-3	6	15	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 1:04 PM Dart.Gagnon.Michelle



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Container No: S059794



Part: D4034-041

Job No: 175448

Serial No/Batch: S059794

Revision:

Inspector:

Date: 04/10/18